

Date: Friday, 01/08/2008 2:36:20 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CC-DAR01	Dart Aerospace Ltd.	Drawing Name	: ANGLE BRACE ASSEMBLY
Job Number	: 40876		Part Number	: D3783045
Estimate Number	: 13326		Drawing Number	: D3783 REVA
P.O. Number	:		Project Number	: N/A
This Issue	: 01/08/2008	S.O. No. :	Drawing Revision	: A
Prsh Rev.	: NC		Material	:
First Issue	: 31/07/2008	Type : SMALL /MED FAB	Due Date	: 08/08/2008
Previous Run	: 40309		Qty:	
Written By	:		Um:	
Checked & Approved By	<u>JLD 08-8-01</u>			
Comment	Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Pick Packing Kit		
2.0	D37695	Tube
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)		
Tube batch: <u>B41385</u> MF		
3.0	D37651	Clevis
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)		
Clevis batch: <u>B40971</u> MF		
4.0	AN513A	Bolt
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)		
Bolt batch: <u>M108167</u> MF		
5.0	AN960JD516	Washer
Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)		
Washer batch: <u>M108246</u> or (NAS1149D0568J)batch: <u>MF 08-08-18</u>		



## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: ANGLE BRACE ASSEMBLY

Job Number: 40876

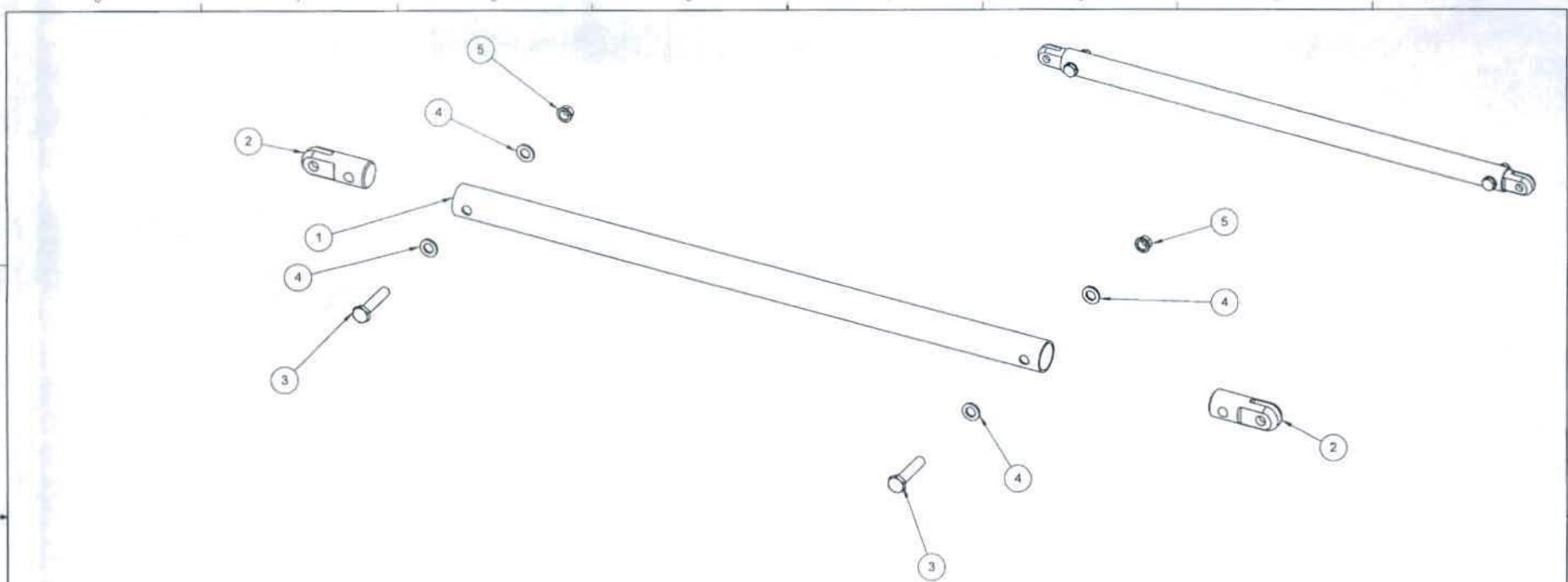
Part Number: D3783045

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	MS21042L5	Nut
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)		
Nut batch: m108471		mf 08-08-18
7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1		
1-assemble as per dwg D3783		<span style="font-size: 2em; vertical-align: middle;">②</span>
8.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
9.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Identify and Stock Location: GA		
10.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		mf 08-08-19 08/08/20 JJ
Job Completion		
		mf 08-08-19





**D3783-045 ANGLE BRACE ASSY**

X  
40876

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

**RELEASED**  
*05.05.10*

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

DESIGN	HS	<b>DART AEROSPACE LTD</b>
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED		REV. A
MFG. APPR.		DRAWING NO. D3783 SHEET 3 OF 3
APPROVED		TITLE
DE APPR.		SCALE
DATE 08.06.04		NTS

**BRACE ASSEMBLY**

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